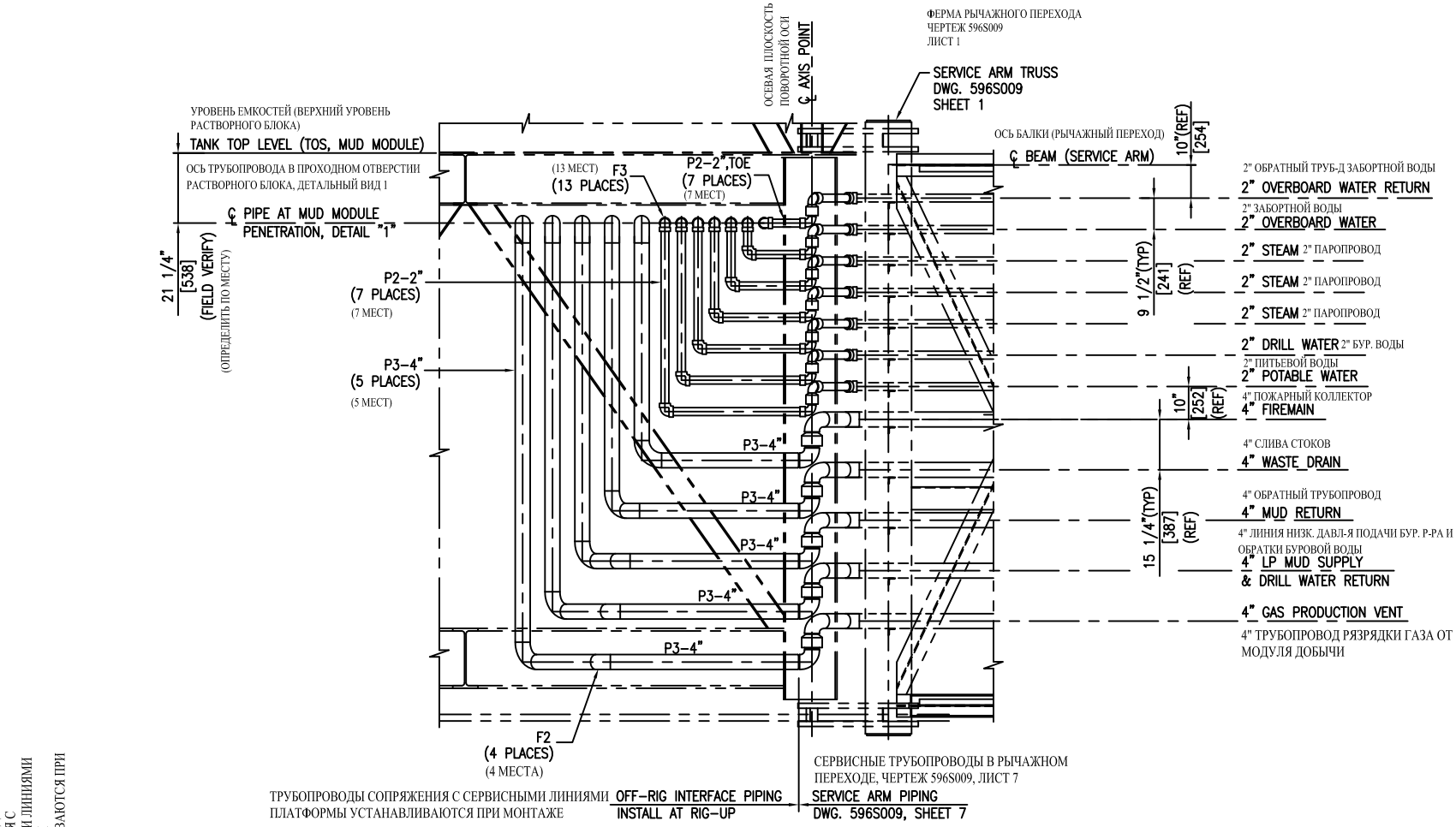
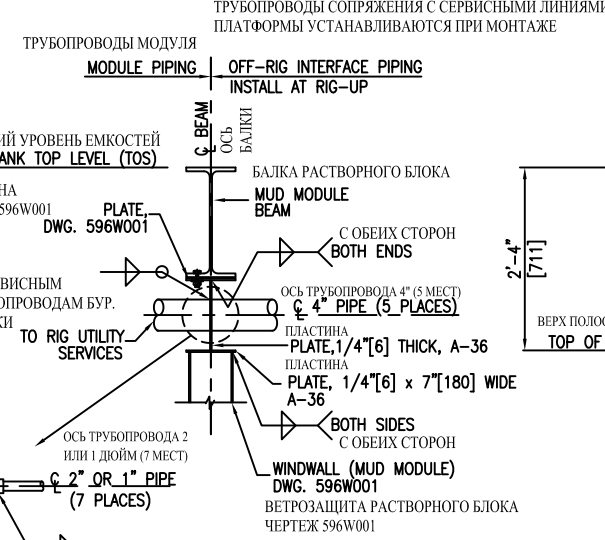


PLAN VIEW—PUMP LEVEL  
 OFF-RIG UTILITY PIPING

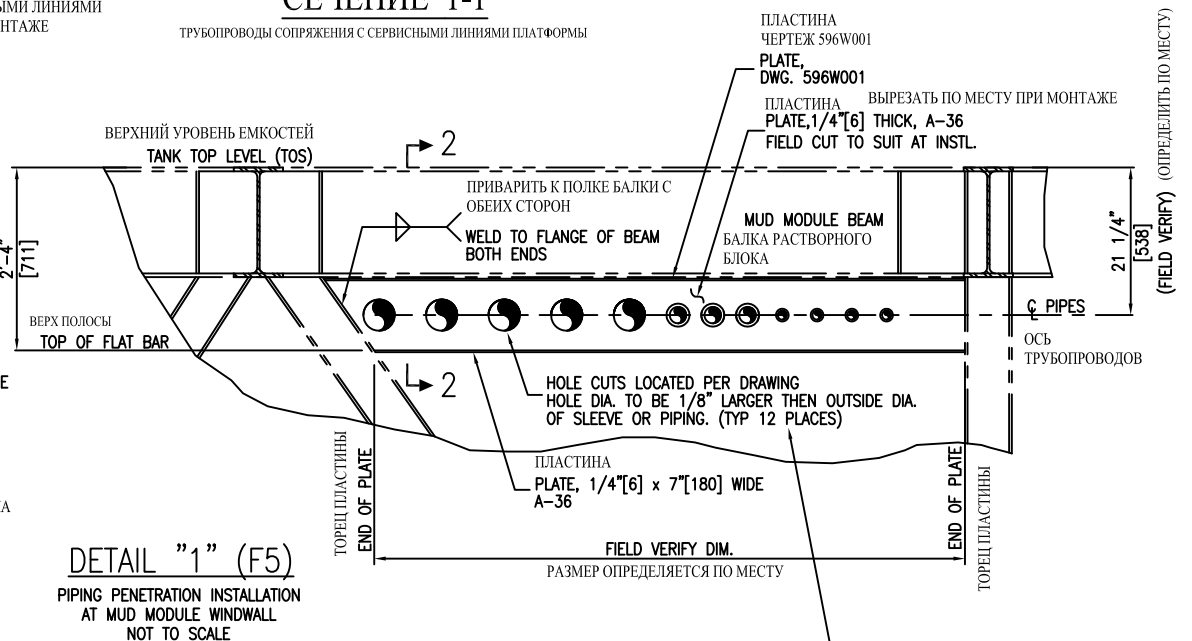
ВИД СВЕРХУ НА УРОВЕНЬ БУРОВЫХ НАСОСОВ  
 СТЫКОВКА С ТРУБОПРОВОДАМИ ПЛАТФОРМЫ



SECTION "1-1"  
 OFF-RIG UTILITY PIPING  
 СЕЧЕНИЕ 1-1



SECTION "2-2"  
 СЕЧЕНИЕ 2-2



DETAIL "1" (F5)  
 PIPING PENETRATION INSTALLATION AT MUD MODULE WINDWALL NOT TO SCALE

ДЕТАЛЬНЫЙ ВИД 1 (F5)  
 МОНТАЖНЫЕ УЗЛЫ ПРОХОДОВ ДЛЯ ТРУБОПРОВОДОВ В ВЕТРОЗАЩИТЕ РАСТВОРНОГО БЛОКА НЕ В МАСШТАБЕ

ОТВЕРСТИЯ РАСПОЛОЖИТЬ КАК УКАЗАНО В ЧЕРТЕЖЕ  
 ДИАМЕТР ОТВЕРСТИЙ НА 1/8" БОЛЬШЕ ЧЕМ НАРУЖНЫЙ ДИАМЕТР ВТУЛКИ ИЛИ ТРУБОПРОВОДА (ТИПОВЫЕ В 12 МЕСТАХ)

<b>GENERAL WELDING NOTE</b> UNLESS OTHERWISE NOTED: ALL ACCESSIBLE CONTACT SURFACES ARE TO BE JOINED WITH CONTINUOUS 45 DEGREE FILLET WELDS. WELD SIZE TO BE 1/16 INCH SMALLER THAN THINNER MEMBER JOINED UP TO 5/16 INCH THICKNESS AND 1/8 INCH SMALLER THAN THINNER MEMBER JOINED UP TO 3/4 INCH THICKNESS.		<b>UNLESS OTHERWISE SPECIFIED</b> MACHINED SURFACE FINISH 125 RMS 1 PLACE DECIMAL TOLERANCE X.X = ±.060 2 PLACE DECIMAL TOLERANCE X.XX = ±.010 3 PLACE DECIMAL TOLERANCE X.XXX = ±.005 FRACTIONAL TOLERANCE = ±1/16 INCH INSIDE CORNER RADII = .031 CHAMFER OUTSIDE CORNERS .03 X 45 DEGREES ANGLE TOLERANCE = ±1 DEGREE ALL VIEWS IN THIRD ANGLE PROJECTION ALL UNSPECIFIED DIMENSIONS ARE IN INCHES		<b>PROPRIETARY</b> THIS DRAWING IS THE PROPERTY OF HEARTLAND RIG INTERNATIONAL. IT SHALL NOT BE COPIED OR REPRODUCED IN ANY FORM WITHOUT WRITTEN PERMISSION FROM HEARTLAND RIG INTERNATIONAL. IT IS LOANED FOR A SPECIFIC PURPOSE AND SHALL NOT BE USED FOR ANY OTHER PURPOSE.		<b>HRI</b> Heartland Rig PAPER SCALE: 1"=1'-0" PLOTTED SCALE: - WEIGHT IN LBS: -		<b>HEARTLAND RIG INTERNATIONAL</b> MANUFACTURING PLANT HIGHWAY 377 NORTH - BRADY, TEXAS TITLE: КОМПОНОВКА ТРУБОПРОВОДОВ И ДЕТАЛЬНЫЕ ВИДЫ. СОЕДИНЕНИЕ С СЕРВИСНЫМИ ТРУБОПРОВОДАМИ ПЛАТФОРМЫ. DRG SIZE: SHEET: DRG: D 2 of 2 596P013	
REV:	EDN NO:	DESCRIPTION:	DRWN:	CHKD:	APPRD:	DATE:	0 FOR CONSTRUCTION ДЛЯ ИЗГОТОВЛЕНИЯ		MH TGC LH 12/27/02